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**Questions, Quotes and Assistance:**  
 Contact Us 9 AM - 6 PM M-F or 9 AM - 4 PM on Sat.  
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## MAX BMW MACHINE SERVICE OPERATION RATE CARD

Version 1.1 - April 26, 2017

CYLINDER HEADS (Standard Functions)	LABOR PRICE	PARTS PRICE	NOTES
<b>DISASSEMBLE, INSPECT, ASSESS, REPORT CONDITION OF THE FOLLOWING:</b>	<b>\$38</b>		Per Head
VALVES			
GUIDES			
ROCKER COVER SURFACE			
DECK SURFACE			
ANY THREAD REPAIRS			
BROKEN FINS			
<b>CLEAN AND BLAST</b>	<b>\$32</b>		Per Head
<b>COMPLETE OVERHAUL (includes vacuum seal testing through ports - resurfacing additional.)</b>	<b>\$399</b>	<b>\$300</b>	Per Pair
<b>VALVE GUIDES - REPLACE AND DIAMOND HONE TO CORRECT CLEARANCE</b>	<b>\$32</b>		Per Guide
<b>REPAIR EXISTING GUIDE BORE AS NEEDED</b>	<b>\$76</b>		Per Guide
<b>VALVE SEATS</b>	<b>\$76</b>		Per Head
CUT SEATS IN HEAD - UP TO 5 ANGLE - CHECK AND CORRECT INSTALLED STEM HEIGHT			
<b>REFACE USED VALVES UP TO 5 ANGLES</b>	<b>\$38</b>		Per Head
<b>REFACE USED VALVES (INCLUDES CLEANING - INCLUDED WITH HEAD EVALUATION)</b>	<b>\$19</b>		Per Valve
<b>RESURFACE HEAD (RECOMMENDED - INCLUDES TOP AND BOTTOM SURFACES)</b>	<b>\$57</b>		Per Head
<b>REPLACE VALVE SEATS (UNLEADED SEAT CONVERSIONS)</b>	<b>\$90</b>		Per Head
<b>RESURFACE ROCKER COVER (REMOVE/REPLACE HARDWARE TO PERFORM)</b>	<b>\$24</b>		Per Cover
<b>REPAIR EXHAUST SPIGOTS</b>	<b>\$190</b>	<b>\$75</b>	Per Spigot
<b>SPARK PLUG HOLE REPAIR (HELICOIL)</b>	<b>\$48</b>	<b>\$20</b>	
<b>SPARK PLUG HOLE REPAIR (weld and rethread)</b>	<b>\$143</b>		
<b>CENTER STUD HOLE REPAIR (HELICOIL)</b>	<b>\$48</b>	<b>\$10</b>	
<b>ROCKER ARM RESURFACING &amp; RECONDITIONING</b>	Call		
<b>FIN REPAIR</b>	Call		

CYLINDERS (Standard Functions)	LABOR PRICE	PARTS PRICE	NOTES
<b>INSPECT, ASSESS, REPORT CONDITION OF THE FOLLOWING</b>	<b>\$38</b>		Per Cylinder
MEASURE BORE CONDITION & ACCURACY			
CHECK PISTON TO WALL CLEARANCE			
BROKEN FINS			
<b>CLEAN, BLAST &amp; REPAINT</b>	<b>\$32</b>		Per Cylinder
<b>CYLINDER BORING</b>			
RESIZE ON QUICKWAY BORING BAR	<b>\$72</b>		Per Cylinder
DIAMOND HONE TO FINAL SIZE WITH TORQUE PLATES	<b>\$48</b>		Per Cylinder
INSTALL PISTON WITH NEW RINGS	<b>\$10</b>		Per Cylinder
<b>FIN REPAIR</b>	Call		

<b>CYLINDER HEADS (Custom Operations)</b>	<b>LABOR PRICE</b>	<b>PARTS PRICE</b>	<b>NOTES</b>
<b>RADIUSED VALVES</b>	\$150		Per Head
<b>OVERSIZED VALVES (MAY REQUIRE NEW SEATS)</b>	\$225		Per Head
<b>DUAL PLUG CONVERSION</b>	\$150		Per Head
<b>R100 BIG VALVE/DUAL PLUG COMBO DEAL</b>	\$575		Per Head
Complete overhaul, plus: blend port, flow bench, resurface			
<b>FLOW BENCH</b>	Call		
<b>INTAKE MATCH PORTING</b>	Call		
<b>EXHAUST MATCH PORTING</b>	Call		
<b>COMPETITON INTAKE AND EXHAUST PORT MACHINING AND POLISHING</b>	Call		

<b>CYLINDERS (Custom Operations)</b>	<b>LABOR PRICE</b>	<b>PARTS PRICE</b>	<b>NOTES</b>
<b>BIG BORE AND OVERSIZING</b>	Call		
<b>NIKASIL LINING</b>	Call		
<b>CONNECTING ROD RECONDITIONING</b>	Call		
(WE USE TORQUE PLATES FOR ACCURATE BORE EVERY TIME)			
<b>CUSTOM PISTONS (LIGHT WEIGHT, HIGH COMPRESSION, COATED SKIRTS)</b>	Call		
<b>BIG BORE OPTIONS (UTILIZING CUSTOM PISTONS AND HIGH STRENGTH RODS)</b>	Call		

<b>BLOCK (Custom Operations)</b>	<b>LABOR PRICE</b>	<b>PARTS PRICE</b>	<b>NOTES</b>
<b>KNIFE EDGE CRANK (LIGHTENING AND BALANCING)</b>	Call		
<b>CUSTOM RODS (LIGHTWEIGHT, HIGH-STRENGTH, TITANIUM, FORGED)</b>	Call		
<b>CUSTOM CAMSHAFTS (MULTIPLE RPM RANGE TUNING)</b>	Call		
<b>SUPER FINISHES (CRANKSHAFT, RODS, GEARS, CAMSHAFTS)</b>	Call		

<b>OTHER Airhead Services</b>	<b>LABOR PRICE</b>	<b>PARTS PRICE</b>	<b>NOTES</b>
<b>CONNECTING ROD BEARINGS (BOTH ENDS)</b>	\$90		Per Rod
<b>GAS TANK RE-LINING</b>	Call		
<b>HIGH LIFT ROCKER ARMS</b>	Call		
<b>FLY CUT HEADS FOR COMPRESSION INCREASES</b>	Call		
<b>RE-SLEEVE /2 CYLINDERS</b>	Call		
<b>CLEANING/REPAINTING</b>	Call		
<b>40mm EXHAUST PORTS</b>	Call		
<b>LIGHTENED FLYWHEELS</b>	Call		
<b>SUPERFINISH TRANSMISSION GEARS</b>	Call		
<b>BALL BURNISHING FINISH</b>	Call		
<b>TRANSMISSION OVERHAUL</b>	Call		
<b>LIGHTWEIGHT (RACE) VALVES</b>	Call		
(TITANIUM - STEM REDUCTION)			
(KIT INCLUDES VALVES, GUIDES, TI RETAINERS & KEEPERS, SPRINGS)			
<b>BRAKE DRUM RESURFACING</b>	Call		
<b>FINAL DRIVE SPLINE RESTORATION (70 - 84)</b>	\$190	\$199	
<b>FORK BRACES - TRIPLE CLAMPS - REINFORCED SWINGARMS</b>	Call		
<b>BOSCH STARTER MOTOR REBUILD</b>	Call		