



Shipping Address:
 209 Lafayette Road, US Rte. 1
 North Hampton, NH 03068

Questions, Quotes and Assistance:
 Contact Us 9 AM - 6 PM M-F or 9 AM - 4 PM on Sat.
 603-964-2877 or e-mail Joe@maxbmw.com

MAX BMW MACHINE SERVICE OPERATION RATE CARD

Version 1.0 - March 31, 2017

CYLINDER HEADS (Standard Functions)	LABOR PRICE	PARTS PRICE	NOTES
DISASSEMBLE, INSPECT, ASSESS, REPORT CONDITION OF THE FOLLOWING:	\$35		Per Head
VALVES			
GUIDES			
ROCKER COVER SURFACE			
DECK SURFACE			
ANY THREAD REPAIRS			
BROKEN FINS			
CLEAN AND BLAST	\$30		Per Head
COMPLETE OVERHAUL	\$399	\$300	Per Pair
VALVE GUIDES - REPLACE AND DIAMOND HONE TO CORRECT CLEARANCE	\$30		Per Guide
REPAIR GUIDE BORE AS NEEDED	\$75		Per Guide
VALVE SEATS	\$75		Per Head
CUT SEATS IN HEAD - UP TO 5 ANGLE - CHECK AND CORRECT INSTALLED STEM HEIGHT			
REFACE USED VALVES (INCLUDES CLEANING - INCLUDED WITH HEAD EVALUATION)	\$10		
RESURFACE HEAD (RECOMMENDED - INCLUDES TOP AND BOTTOM SURFACES)	\$55		Per Head
REPLACE VALVE SEATS (UNLEADED SEAT CONVERSIONS)	\$80		Per Head
RESURFACE ROCKER COVER (REMOVE/REPLACE HARDWARE TO PERFORM)	\$20		
REPAIR EXHAUST SPIGOTS	\$200		Per Spigot
SPARK PLUG HOLE REPAIR (HELICOIL)	\$48	\$20	
SPARK PLUG HOLE REPAIR (weld and rethread)	\$128		
CENTER STUD HOLE REPAIR (HELICOIL)	\$48	\$10	
ROCKER ARM RESURFACING & RECONDITIONING	Call		
FIN REPAIR	\$95 /hr		

CYLINDERS (Standard Functions)	LABOR PRICE	PARTS PRICE	NOTES
INSPECT, ASSESS, REPORT CONDITION OF THE FOLLOWING	\$35		Per Cylinder
MEASURE BORE CONDITION & ACCURACY			
CHECK PISTON TO WALL CLEARANCE			
BROKEN FINS			
CLEAN, BLAST & REPAINT	\$30		Per Cylinder
CYLINDER BORING			
RESIZE ON QUICKWAY BORING BAR	\$65		Per Cylinder
DIAMOND HONE TO FINAL SIZE WITH TORQUE PLATES	\$40		Per Cylinder
INSTALL PISTON WITH NEW RINGS	Call		
FIN REPAIR	\$95 /hr		

CYLINDER HEADS (Custom Operations)

	LABOR PRICE	PARTS PRICE	NOTES
RADIUSED VALVES	\$150		
OVERSIZED VALVES (MAY REQUIRE NEW SEATS)	\$225		
DUAL PLUG CONVERSION	\$150		
FLOW BENCH	\$95 /hr		
INTAKE MATCH PORTING	\$95 /hr		
EXHAUST MATCH PORTING	\$95 /hr		
COMPETITON INTAKE AND EXHAUST PORT MACHINING AND POLISHING	\$95 /hr		

CYLINDERS (Custom Operations)

	LABOR PRICE	PARTS PRICE	NOTES
BIG BORE AND OVERSIZING	Call		
NIKASIL LINING	Call		
CONNECTING ROD RECONDITIONING	Call		
(WE USE TORQUE PLATES FOR ACCURATE BORE EVERY TIME)	Call		
CUSTOM PISTONS (LIGHT WEIGHT, HIGH COMPRESSION, COATED SKIRTS)	Call		
BIG BORE OPTIONS (UTILIZING CUSTOM PISTONS AND HIGH STRENGTH RODS)	Call		

BLOCK (Custom Operations)

	LABOR PRICE	PARTS PRICE	NOTES
KNIFE EDGE CRANK (LIGHTENING AND BALANCING)	Call		
CUSTOM RODS (LIGHTWEIGHT, HIGH-STRENGTH, TITANIUM, FORGED)	Call		
CUSTOM CAMSHAFTS (MULTIPLE RPM RANGE TUNING)	Call		
SUPER FINISHES (CRANKSHAFT, RODS, GEARS, CAMSHAFTS)	Call		

OTHER Airhead Services

	LABOR PRICE	PARTS PRICE	NOTES
REAR DRIVE SPLINE REPAIR (AND WHEEL SPLINE REPLACEMENT)	Call		
HIGH LIFT ROCKER ARMS	Call		
FLY CUT HEADS FOR COMPRESSION INCREASES	Call		
RE-SLEEVE /2 CYLINDERS	Call		
CLEANING/REPAINTING	Call		
40mm EXHAUST PORTS	Call		
LIGHTENED FLYWHEELS	Call		
BALL BURNISHING FINISH	Call		
LIGHTWEIGHT (RACE) VALVES	Call		
(TITANIUM - STEM REDUCTION)			
(KIT INCLUDES VALVES, GUIDES, TI RETAINERS & KEEPERS, SPRINGS)			
FINAL DRIVE SPLINE RESTORATION (70 - 84)	Call		
FORK BRACES - TRIPLE CLAMPS - REINFORCED SWINGARMS	Call		
BOSCH STARTER MOTOR REBUILD	Call		